ARACONE GROUT 214

Free flow, high strength, non-shrink, cementations precision grout

Uses:

ARACONE GROUT 214 is used for precision grouting where it is essential to withstand static and dynamic loads. Typical applications would be the grouting of base plates of turbines, compressors, boiler feed pumps etc., It can also be used for anchoring a wide range of fixings. These include masts, anchor bolts and fence posts.

Advantages:

- Gaseous expansion system compensates for shrinkage and settlement in the plastic state
- No metallic iron content to cause staining.
- Pre-packed material overcomes onsite batching variations
- Develops high early strength without the use of chlorides
- High ultimate strength ensure the durability of the hardened grout
- Free flow ensures high level of contact with load bearing area

Description:

ARACONE GROUT 214 is supplied as a ready to use dry powder. The addition of a controlled amount of clean water produces a free flowing; non-shrink grout for gap thicknesses up to 100mm. ARACONE GROUT 214 is a blend of Portland cement, graded fillers and chemical additives which impart controlled expansion in the plastic state whilst minimizing water demand. The low water demand ensures high early strength. The graded fillers are designed to assist uniform mixing and produce a consistent grout

Properties:

- **Compressive strength:**

Age	Compressive strength (N/mm^2)	
	Consistency	
days	Flowable(W/P 0.18)	Pourable(W/P0.165)
1	24	27
3	45	54
7	55	66
28	65	78

ARACONE GROUT 214

- **Compressive strength with addition of aggregates**

Age	Compressive strength (N/mm^2) W/P 0.18		
	% of aggregates		
days	50%	75%	100%
1	28	30	32
3	50	52	55
7	60	63	68
28	70	75	78

- **Flexural strength**

Age	Flexural strength (N/mm2)
days	W/P 0.18
1	2.5
3	7.0
7	9.0
28	10.0

- **Tensile strength (W/P – 0.18):** $3.5N/mm^2$ @ 28 days

- **Pullout bond strength (W/P -0.18):**

  17 N/mm2 @ 7 days

  20 N/mm2 @ 28 days

- **Time for expansion (after mixing):**

  Start: 20 minutes

  Finish: 120 minutes

- **Fresh wet density:** Approximately $2220kg/m^3$ depending on actual consistency used
- **Young's modulus:** 28 kN $/mm^2$
- **Coefficient of thermal expansion:** 11 x 10 -6/^{0}C
- **Unrestrained expansion** 2 - 4 % in the plastic state enables to overcome shrinkage.

- **Flow characteristics:** The maximum distance of flow is governed by the gap width and the head of the grout. Typical data for flow design assuming grout is poured immediately after mixing is given in the table below:

Grout	Max flow distance in mm			
consistency	Gap width (mm)	50 mm head	100 mm head	250 mm Head
Flowable	30	350	1000	1500
	40	500	1500	2000
	50	900	2000	3000+

Note: This table is based on the following factors temperature-30^{0}C; Water saturated substrate; Minimum unrestricted flow width is 300mm.

ARACONE GROUT 214

Specification Clauses

Performance specification

All grouting shown on the drawing must be carried out with a pre packed cement based product which is chloride free. It shall be mixed with clean water to the required consistency.

The grout must not bleed or segregate. A positive volumetric expansion shall occur while the grout is plastic by means of gaseous system.

Application instructions

Preparation

Foundation surface: The substrate surface must be free from oil, grease or any loosely adherent material. If the concrete surface is defective or has laitance, it must be cut back to a sound base. Bolt holes and fixing pockets must be blown clean of any dirt or debris.

Pre-soaking: Several hours prior to placing, the concrete substrates should be saturated with fresh water.

Immediately before grouting takes place any free water should be removed with particular care being taken to blow out all bolt holes and pockets.

Base plate: It is essential that this is clean and free from oil, grease or scale. Air pressure relief holes should be provided to allow venting of any isolated high spots.

Leveling shims

If these are to be removed after the grout has hardened, they should be treated with a thin layer of grease.

Formwork

The formwork should be constructed to be leak proof. This can be achieved by using foam rubber strip or mastic sealant beneath the constructed formwork and between joints. In some cases it is practical to use sacrificial semi-dry sand and cement formwork. The formwork should include outlets for pre-soaking.

Unrestrained surface area

This must be kept to a minimum. Generally the gap width between the perimeter formwork and the plate edge should not exceed 150mm on the pouring side and 50mm on the opposite side. It is advisable, where practical, to have no gap at the flank sides.

Mixing and placing

Mixing

For best results a mechanically powered grout mixer should be used. When quantities up to 50kg are used, a heavy duty slow speed drill (400-500 rpm) fitted with a paddle is suitable. Larger quantities will require a heavy duty mixer.

To enable the grouting operation to be carried out continuously, it is essential that sufficient mixing capacity and labor are available. The use of a grout holding tank with provision to gently agitate the grout may be required.

Consistency of grout mix

The quantity of clean water required to be added to a 25kg bag to achieve the desired consistency is given below:

Pourable: **4.125 liters**

Flowable: **4.500 liters**

The selected water content should be accurately measured into the mixer. The total content of the ARACONE GROUT 214 bag should be slowly added and continuous mixing should take place for 5 minutes. This will ensure that the grout has a Smooth even consistency.

Placing

At 30^0C place the grout within 20 minutes of mixing to gain full benefit of the expansion process. ARACONE GROUT 214 can be placed in thicknesses up to 100mm in a single pour when used as an underplate grout.

For thicker sections it is necessary to fill out ARACONE GROUT 214 with well graded silt free aggregate to minimize heat buildup. Typically a 10mm aggregate is suitable. 50 - 100% aggregate weight of ARACONE GROUT 214 can be added.

Any bolt pockets must be grouted prior to grouting between the substrate and the base plate. Continuous grout flow is essential. Sufficient grout must be prepared before starting. The time taken to pour a batch must be regulated to the time to prepare the next one.

Curing

On completion of the grouting operation, exposed areas should be thoroughly cured. This should be done by the use of REDICURE WB curing membrane, continuous application of water and/or wet hessian.

Limitations

Low temperature working

When the air or contact surface temperatures are 10°C or below on a falling thermometer, warm water (30 - 40°C) is recommended to accelerate strength development.

For ambient temperature below 10°C the formwork should be kept in place for at least 36 hours. Normal precautions for winter working with cementitious materials should then be adopted.

High temperature working

At ambient temperatures above 40°C, cool water (below 20°C) should be used for mixing the grout prior to placement.

Estimating

Packaging

ARACONE GROUT 214 is supplied in 25 kg moisture resistant bags.

Yield

Allowance should be made for wastage when estimating quantities required. The approximate yield per 25 kg bag for different consistency is :

Consistency	Pourable	Flowable
Yield (liters)	12.5	13.3

Storage

Shelf life

ARACONE GROUT 214 has a shelf life of 6 months if kept in a dry store in sealed bags. If stored in high temperature and high humidity locations, the shelf life may be reduced.

Precautions

Health and Safety instructions

ARACONE GROUT 214 is alkaline and should not come into contact with skin and eyes. Inhalation of dust during mixing should be avoided. Gloves, goggles and dust mask should be worn. If contact with skin occurs, it shall be washed with water. Splashes to eyes should be washed immediately with plenty of clean water and medical advice sought.

Fire: ARACONE GROUT 214 is non flammable.

ARACONE GROUT 214

NOTE: Redwop products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale,

ISO 9001:2008

Responsible Care

REDWOP CHEMICALS PVT. LTD.

Office:

1st Floor, Suryachandra Complex,

Opp Punjab Honda Showroom,

Kalawad Road,

Rajkot-(Guj.)INDIA.

Pin.360005

Factory:

Village Shapara, Nr.Jay Internation School,Opp Arya Bhagwati Society,

Kalawad Road,

Metoda,G.I.D.C

Rajkot.(Guj.)INDIA.

Customer Care: +91 97246 55551

Phone no.: +91 281 2576664

E: info@redwopchemical.com

W: www.redwopchemical.com